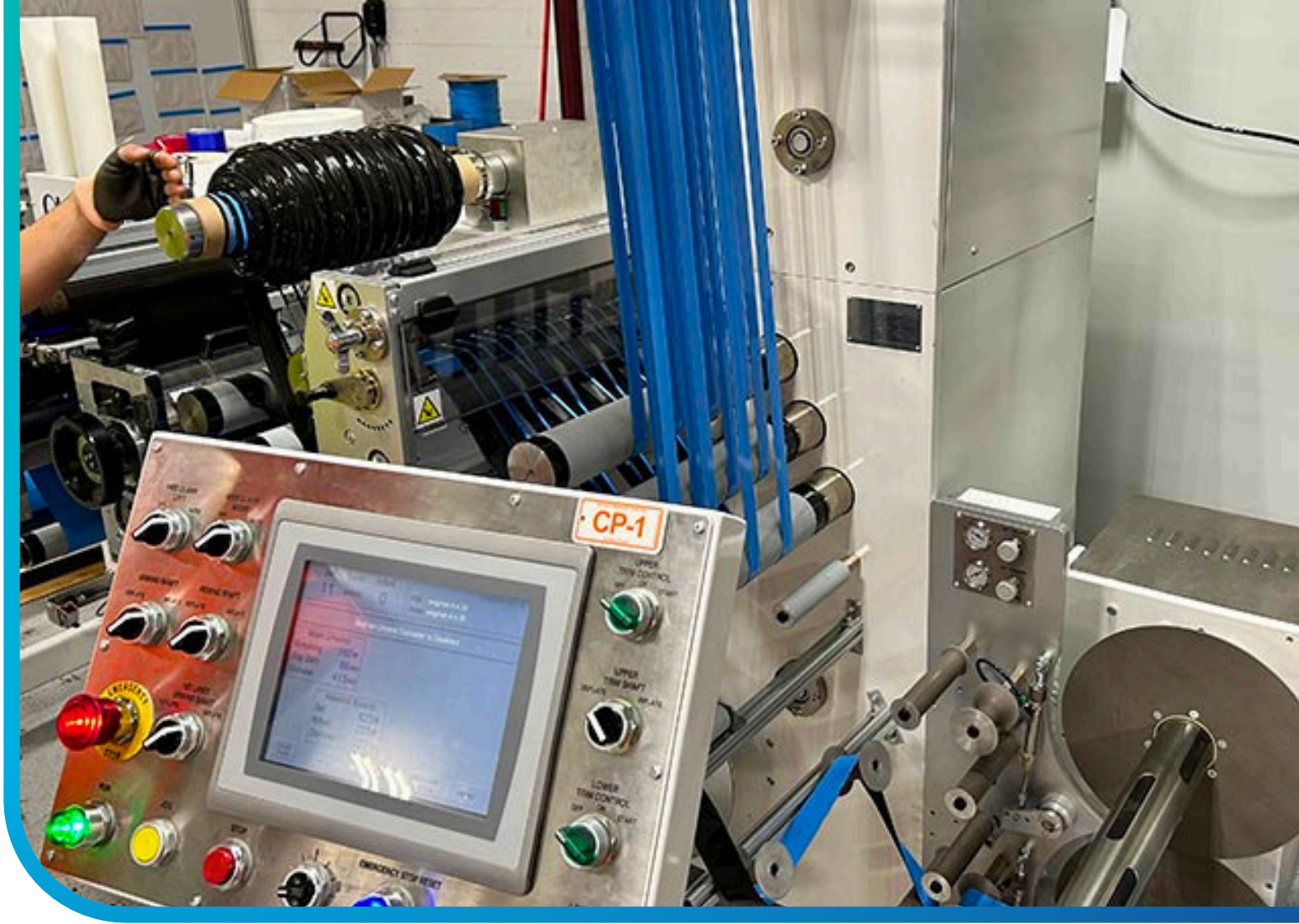


SAINT-GOBAIN® TAPE SOLUTIONS

# EXPLORE OUR SPOOLING CAPABILITIES





# About Spooling

At the Granville, New York site, Tape Solutions has enhanced its manufacturing capabilities with advanced spooling technology to support high-volume, automation-ready applications.

This capability enables long, continuous spooled formats of single-sided or two-sided adhesive materials, primarily foams, reducing changeovers, minimizing downtime, and improving efficiency. With precise slit widths, customizable liner configurations, and finger-lift options, and lengths up to 1,600 meters, the Granville team delivers tailored, consistent, and repeatable spooled solutions that help customers maximize throughput while **protecting what matters**—speed, consistency, and productivity.

# Protect What Matters: Less Downtime. More Output.

Advanced Spooling Solutions for High-Volume,  
Automation-Ready Production

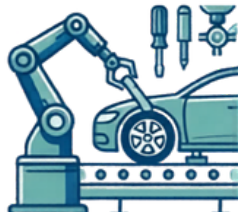
## Where Spooling Delivers Value

### Industrial



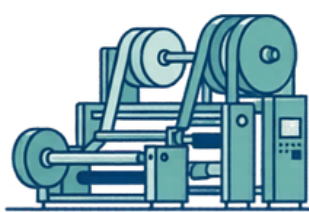
Long, uninterrupted spooled tape runs reduce changeovers, enable faster installation, and minimize waste in building material applications.

### Mobility/ Automotive



Precision, consistency, and high-volume automation for wheel weight attachment, OEM exterior bonding, and trim applications.

### OEMS & Converters



Spooling is essential for automated and robotic tape application systems, with a focus on uptime, throughput, and repeatability.

## Why Does This Matter for Saint-Gobain Tape Solutions?

Granville, NY manufacturing capabilities now include spooling, enabling **significantly longer continuous lengths** for automated and robotic tape application systems.

## Spooling Capability Helps Support



Greater Efficiency



Better Yield



Reduced Downtime

## Supported Products

- **Polyurethane Tapes**  
(V2800, Z500, E500, V900, etc.)
- **Acrylic Tapes**  
(Z3100, Z2000, A7600, A7700)
- **PVC Foams & Specialty Tapes**  
(V740, PF Series)
- **Transfer Adhesives**  
(IP57)

## Key Technical Parameters

**Split Widths:** 4-25 mm ( $\pm 0.5$  mm)

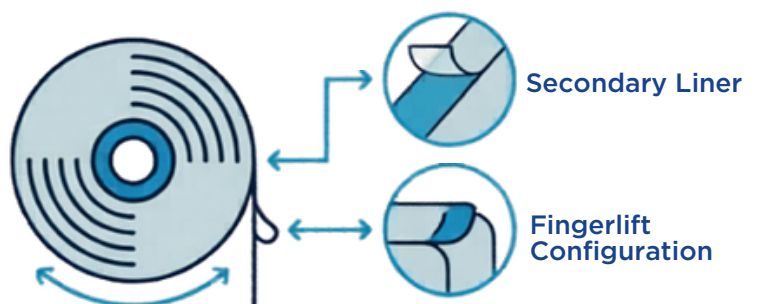
**Length:** Up to ~1600 m (dependent on material thickness)

**Input rolls:** up to 400 mm wide; thickness range ~0.8-2.0 mm

**Core formats:** Standard 6" ID (12" wide); 3" ID available with higher MOQ

**Winding:** flat/level-wound; standard spool OD ~360 mm (14")

**Optional features:** secondary PE liner, fingerlift configurations



# Manufactured Locally to Support Faster Validation and Delivery

Manufacturing Site  
Granville, NY - **Saint-Gobain** Tape Solutions



- Equipment is fully installed and supporting customer trials, sampling, and ongoing qualification with automated and robotic systems.
- Actively supporting trials, sampling, and customer qualification, with continued validation for automation-driven applications.



## Sampling & Lead Times (Indicative)

**Standard samples:** ~20 days (faster after initial run)  
**Custom formats:** Tooling-dependent lead times

## Customer Value



Longer, continuous lengths



Reduced scrap and improved yield



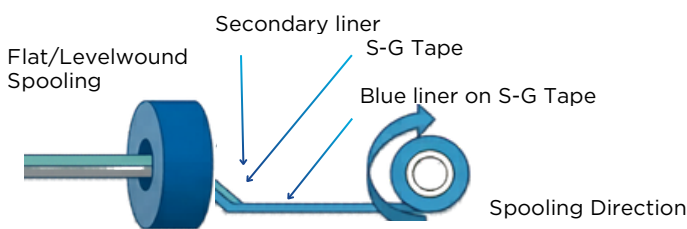
Automation-ready performance



Easier handling and logistics

## Understanding the Process

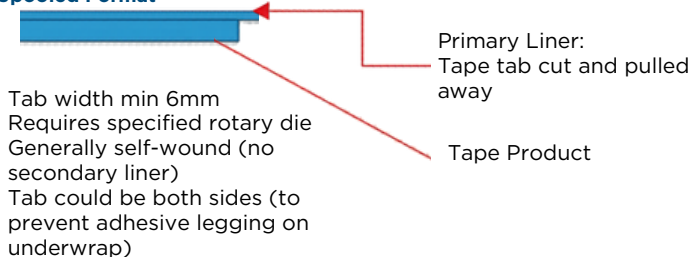
### Fingerlift



#### Note:

Material is self-wound - single tab is common but may lead to material adhesive legging on underwrap. Tooling is required (rotary die).

#### Fingerlift Spooled Format



### Dual Spooled Format

#### Secondary Liner:

Clear PE 2 mil uncoated. Or equivalent.

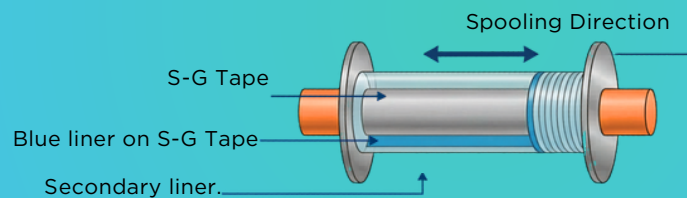
Width can vary depending on customer requirement

#### Acrylic Tape Product:

Widths 4 to 25 mm. Thickness 0.8 to 2.0 mm.

**Primary Liner:** 200µm.

### Flat/Levelwound Spooling



#### Note:

The tape's blue liner is wound against the core. The wider secondary liner is wound on the outside to protect the tape edges.



# PROTECT WHAT MATTERS

Scan to visit our website:



*Line drawing graphics were generated using Artificial Intelligence (AI) tools.*

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