

PROLINK 130 R

Article number: 3077

Saint-Gobain® Biolink® prolink 130 r is manufactured by **Saint-Gobain** Performance Plastics Corporation, Tape Solutions business, and comes with a transparent transfer acrylic adhesive tape. The flexible adhesive film is durable, pressure sensitive and guarantees a highly durable bond to high energy materials such as metals, glass and ceramics. The strength of the bond increases with the bonding time and reaches very high values.

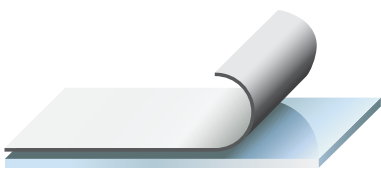
Features/Benefits

- Outstanding shear strength
- Great final adhesion
- Excellent resistance to aging, weathering and temperature

Qualifications

This product has been qualified according to AIMS 10-05-022, AIMS 10-05-026, IPS 10-05-022-02 and IPS 10-05-026-02. It can be procured according to ABS 5768C & E.

Tape construction



Total thickness: 0,130 mm

| | Material | Color | Thickness |
|----------|-----------------|-------------|-----------|
| Liner | PE-coated paper | White | 0,120 mm |
| Adhesive | Pure acrylic | Transparent | 0,130 mm |
| Carrier | - | - | - |
| Adhesive | - | - | - |
| Liner | - | - | - |



APPLICATIONS

- Bonding of safety labels, fascia panels and NTF constructions in airplanes



Standard roll size

- Code C: 25 mm, 30 mm, 35 mm, 38 mm, 45 mm, 300 mm width; 66 linear meter
- Code E: 10 mm, 25 mm, 29 mm, 290 mm, 300 mm, 1005 mm width; 66 linear meter

Other roll widths are available on request, but not ABS 5768C & E specified.

Technical data

All tests were performed under standard test conditions. The values given here are typical values and should not be used for specification purposes.

| Characteristics | Test method | In accordance to | Value |
|--|---|------------------|-------------------------|
| 180° peel adhesion on steel at 20°C |  | AFERA 5001 | 26 N/25mm |
| Static shear strength at 20°C |  | AFERA 5012 | 75 N/625mm ² |
| Operating temperature range | - | - | -40°C to +150°C |
| Short-term temperature application range | - | - | Up to +200°C |

Important instructions

- It is not possible for **Saint-Gobain** to foresee or monitor every application of our products. We therefore strongly recommend that the product is tested under the respective application conditions before commercial use.
- The surfaces to be bonded to must be clean, dry and free of oil, grease, dust and dirt. We recommend cleaning with isopropyl alcohol.
- Apply adhesive tape with uniform pressure of 100-150 kPa to ensure good contact between the tape and the material to be bonded. The application temperature should be between 15°C and 40°C. It is not recommended to use below 15°C as the adhesive is too strong at low temperatures and may not bond optimally.
- Adhesive strength builds up slowly after application, and final adhesion is typically achieved after 72 hours. Adhesive build up can be accelerated by heating to above 40°C.
- Shelf life: Up to 24 months after purchase when stored in the original packaging under temperatures up to 21°C and 50% relative humidity. Avoid direct sunlight and large temperature fluctuations.
- The values listed in the data sheet are average values. The values are not binding, do not constitute a guarantee and are therefore not intended for technical specifications.
- Unless specifically negotiated, we reserve the right to use raw material from more than one source whilst maintaining a commercial match within the terms of this data sheet.

IMPORTANT: It is the user’s responsibility to ensure the suitability and safety of Saint-Gobain products for all intended uses and that the materials to be used comply with all applicable regulatory requirements. Saint-Gobain assumes no responsibility for any product failures that occur due to your actions or inactions, including your use, design, fabrication or application of the products into which the materials are incorporated.

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