

R10470F (FIRM)

Silicone Sponge Rubber

Saint-Gobain® Norseal® R10470F Silicone Sponge Rubber is manufactured by **Saint-Gobain** Performance Plastics Corporation, Tape Solutions business, and comes with a specification grade closed-cell sponge that can be used in most gasketing applications. This material is flexible and compressible and designed for use in extreme temperature ranges, with excellent weatherability, compression set resistance, electrical strength and non-stick properties.

Norseal R10470F is specially intended to provide the following features:

- Capable of meeting AMS 3195 closed-cell Specification
- UL-recognized weather seal gasket
- Capable of meeting MIL-R-6130 Type II, Grade B and C/ASTM D6576 Type 2, Grade B and C MIL-R-46089, ASTM D1056 Type 2, Class A, D. Contact plant for specific grades
- Meets FDA 21 CFR 177.2600

Available Sizes

Thickness in. (mm)	.063 (1.59)	.094 (2.38)	.125 (3.18)	.188 (4.76)	.250 (6.35)	.375 (9.53)	.500 (12.7)
Continuous Roll 36 in. (914 mm)	•	—	•	—	—	—	—
Sheets 36 in. × 36 in. (914 mm × 914 mm)	•	•	•	•	•	•	•



APPLICATIONS

- Commercial lighting
- Gasket spacers
- Access panels
- Electronics

Norseal R10470F (Firm) – Properties

Performance tests are run using standard test procedures.

The values presented are typical values and should not be used for specification purposes.

Property	Test Method	Typical Value
Compression Deflection: psi (kPa)	ASTM D1056	16 (110)
Elongation: %	ASTM D412	200%
Tensile Strength: psi (kPa)	ASTM D412	130 (897)
Compression Set: %	ASTM D1056	15%
Density: lbs./ ft. ³ (kg/m ³)	ASTM D3574	43 (692)
Water Absorption: %	ASTM D471	<5%
Operating Temperature: (°F)	-	-100 to +500
Color	-	Orange/Tan

Options (subject to minimum order requirements)

Acrylic or silicone pressure-sensitive adhesive (PSA) available in sheet format only.

Important Instructions

- Because **Saint-Gobain** cannot anticipate or control every potential application, we strongly recommend testing of this product under individual application conditions prior to commercial use.
- When using PSA options, surfaces must be clean and free of oil, grease, moisture, dust and dirt. Isopropyl alcohol is good for cleaning the surface. Do not remove liner until tape is in proper position. Avoid touching adhesive surface before application.
- Recommended service temperature of base sponge is -100°F to 500°F (-73°C to 260°C).

Shelf Life

120 months from date of shipment for base material when stored in original packaging at temperatures up to 70°F (21°C), < 50% relative humidity, and away from direct sources of heat and direct sunlight. (See the applicable data sheets for pressure sensitive adhesive options).

IMPORTANT: It is the user's responsibility to ensure the suitability and safety of Saint-Gobain products for all intended uses and that the materials to be used comply with all applicable regulatory requirements. Saint-Gobain assumes no responsibility for any product failures that occur due to your actions or inactions, including your use, design, fabrication or application of the products into which the materials are incorporated.

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